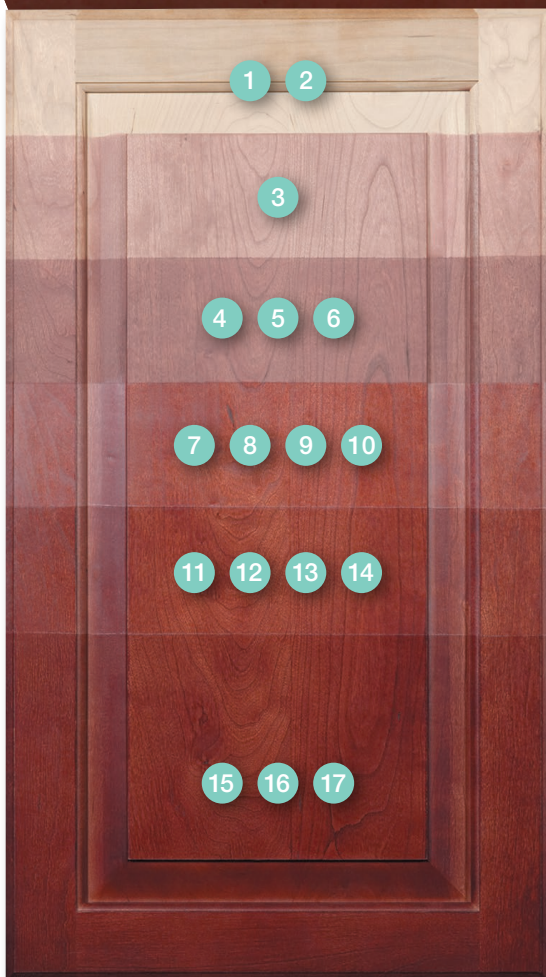


## Natural Beauty of Wood

Advanta Cabinets products are derived from the inherent qualities and characteristics of wood itself. Trees of the same species, even growing side by side, are affected differently by the climate and elements required for growth. Minerals (nutrients) are absorbed in different ways and at different rates, even within the same tree. These factors combine to create the distinctive beauty of characteristics like:

- Grain pattern variation (very open/wide grain contrasting with very close/tight grain)
- Grain color variation (from even and consistent grain color to varied and quite dramatic)
- Unique markings (such as dark “mineral” streaks and light-colored sap wood)

These variations can be present from cabinet to cabinet and within the same door/drawer front and are not considered defects. Clear or natural wood finishes permit the natural beauty of grain and color tone variations to show through. Opaque finishes provide greater consistency by hiding the natural wood variations.



## 17-Step Furniture Quality Finish

Consistent quality, long-lasting color, and distinctive wood grain characteristics are your assurance of lasting beauty with Advanta’s exclusive 17-step finishing process.

- 1 2
  - 3
  - 4 5 6
  - 7 8 9 10
  - 11 12 13 14
  - 15 16 17
- All surfaces are machine and hand sanded. Then the dust particles are mechanically removed.
- Pre-Stains are applied evenly to provide base color uniformity
- Specially formulated stain is hand sprayed. The stained products undergo a slow drying process. Then a chemical resistant sealer is applied.
- Sealed products are baked to ensure a complete cure throughout. The sealed surfaces are hand sanded with ultra fine sandpaper. Products are then quality inspected for cleanliness and smoothness. Catalyzed Varnish is applied.
- Product backs are sprayed with a conversion finish. Then they are sanded with fine grit sandpaper. All dust particles are mechanically removed. Product backs are then sprayed with a conversion varnish.
- Product fronts are sprayed with a conversion finish. Then they are sanded with fine grit sandpaper. Product fronts are then sprayed with a conversion varnish.