

# ALLWOOD CONSTRUCTION

BEAUTY, DURABILITY, AND STRENGTH  
FROM ALL WOOD CONSTRUCTION

## 1 FRONT FRAME

3/4" thick kiln dried solid hardwood:  
stiles 1-1/2" wide, mulls 3" wide, rails 1-3/4" wide

## 2 END PANELS

Nominal 1/2" (12mm) thick, multi-ply birch veneer plywood  
dadoed to receive tops and bottoms. *Optional upgrade available*

## 3 TOP/BOTTOM PANELS

Nominal 1/2" (12mm) thick multi-ply hardwood plywood. Tops  
and bottoms set into grooved end panels, and front rails glued  
and stapled. Bottoms are supported at rear of base cabinets  
by nominal 1/2" (12mm) thick multi-ply hardwood plywood.

## 4 HANGING RAILS

Wall cabinets have nominal 1/2" (12mm) thick x 2-7/8" high multi-ply  
hardwood plywood hanging rail running full cabinet width at top and  
bottom. Base cabinets have nominal 1/2" (12mm) thick x 2-7/8" high  
multi-ply hardwood plywood hanging rail running full cabinet width at top.

## 5 BACK PANEL

Nominal 1/8" (3mm) thick hardboard plywood.

## 6 SHELVES

Nominal 5/8" (15mm) thick multi-ply hardwood  
plywood, with hardwood veneer banded front edge.  
Shelves are adjustable in all standard wall and  
base cabinets.

## 7 TOE KICK

Nominal 1/2" (12mm) thick multi-ply hardwood  
plywood. Toe kick is 4" high and recessed 4".

## 8 BASE I-BEAM BRACES

Two 1/2" thick (12mm) x 2 7/8" wide plywood  
braces running full-depth front to back of cabinet,  
recessed down 1" from top. All braces are glued  
and stapled at top of cabinet to front frame and  
hang rail, and dadoed into end panel.

## 9 DRAWERS

Nominal 1/2" (12mm) thick solid wood front, back, and sides with dovetail construction. Drawer bottoms are  
nominal 1/4" (6mm) multi-ply hardwood inserted and stapled into dado in front, back, and sides. *Optional upgrade available*

## 10 DRAWER GUIDES

High-quality epoxy coated steel, Cushion-Tec™, side mounted guides, self-adjusting in mounting brackets. Built-in stop,  
self-closing and stay-closed features with a 100 lb. rated load capacity. *Optional upgrade available*

## 11 HINGES

Heavy-duty, high-quality steel, concealed 6-way adjustable hinge with self-closing feature. *Optional upgrade available*



Kitchen Cabinet Manufacturers Association  
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