STEP 9. Countertop Installation
Carefully place new countertop on cabinets. Attach countertop by screwing through the cabinet i-beams (See Illustration K).

STEP 10. Trim and Molding
Trim molding is used to trim out cabinetry where cabinets meet an adjacent wall, soffit, or ceiling. Carefully measure and cut to proper length. When moldings meet at a 45-degree angle, use your miter box for a proper cut. Use small finish nails or a pin nailer to attach the molding to the face frame of the cabinet (See Illustration L).

STEP 11. Final Touch-Up and Door Adjustment
Now that you have finished installing your beautiful new kitchen you may notice a few things such as misaligned doors, minor nicks, or scratches. Make all adjustments necessary to bring doors and drawers into perfect alignment. Make sure all screws are tight. Than touch-up any nicks or scratches that may have occurred during shipping and handling or cabinet installation. A touch-up kit is available from your dealer.

STEP 12. Trouble Shooting
The factory has very strict inspections, but problems can happen during shipping and handling, as well as during the installation. All these problems are not the fault of the cabinet manufacturer. We have listed below several common problems and causes, with simple solutions.

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CAUTION: Self-cleaning appliances are cleaned by intense heat during the cleaning cycle. If the oven door gasket does not seal properly, intense heat may escape from the appliance. Removal of adjacent doors and drawers is recommended prior to oven cleaning.

Ideal Pre-Installation / Storage Checklist
1. The building should be closed in, with all outside windows and doors in place, before the cabinets are delivered.
2. Excess moisture anywhere in the building should be allowed to evaporate.
3. Sheet rock, plaster and other “wet” work should be thoroughly dry.
4. The installation site should have a consistent room temperature of 30-80 degrees F and humidity of 30-45%, prior to, during, and after installation, until occupied, to allow for proper acclimation.
5. Unprotected cabinets and countertops should never be trucked, unboxed or stored in rain, snow, or other wet conditions.
TOOLS AND MATERIALS NEEDED:

- Level
- Pencil
- Hammer
- Screwdrivers:
  - Phillips and Flathead
- Saw
- Tape measure
- Stud finder
- 3/16” drill bit
- 2-1/2” wood screws
- C-clamps
- 1-1/16” wood screws
- Small finish nails
- 1-1/16” wood screws
- Small finish nails
- 3/16” drill bit
- 1-1/16” wood screws

STEP 5. Installation of the Next Wall Cabinet

Follow instructions in Step 4 to hang the next wall cabinet. Again, do not fully tighten the screws. Using two C-clamps, align the end panels and hold tightly together. Drill pilot holes at hinge level through the inside of the cabinet’s end panel and just barely into the end panel of the first cabinet. To minimize the visibility of screws, drill holes underneath the cabinet hinge plates. Tighten securely using 1-1/16” wood screws (See Illustration E).

Then, after making sure both cabinets are plum and level, Shimming where necessary, tighten all screws securely to the wall. Now continue this procedure around the room. It is important to secure all cabinets together before shimming for plum and level. Only then should you screw the cabinets tightly to the wall.

STEP 6. Installing Fillers and Valances

Fillers are needed to take up odd dimensions when cabinets are installed next to a wall. They allow clearance for doors and drawers to operate properly when turning a corner with a blind corner cabinet. A filler may have to be cut to size when used to take up an odd dimension next to a wall. Hold the filler in place, turn it over and on the back side make a pencil mark at top and bottom where it should be cut. Join the two marks with a pencil line and saw along that line. Put the filler in place and drill a pilot hole at hinge level through the inside of the cabinet’s end panels and into the filler. Attach filler to the adjacent cabinet by fastening together with three 1-1/16” wood screws (See Illustration F). Valances are installed in a similar manner.

STEP 7. Installation of the Base Cabinets in the Corner

WHEN USING A CORNER BLIND CABINET proceed as follows: Shim so the top of the cabinet is at the 34-1/2” mark on the wall. Attach loosely to the wall by screwing into the wall studs with 2-1/2” wood screws as previously described. Attach filler to the adjacent cabinet and fasten the two cabinets together also using the same procedures (See Illustration E).

NOTE: When installing a blind base cabinet, make sure the cabinet is pulled out from the wall the appropriate distance as called for in your kitchen plan. See Specifications Book for blind cabinet installation instructions.

WHEN USING AN EASY REACH CORNER BASE, attach the adjacent cabinets to the corner by cutting a pilot hole at hinge level through the inside of the adjacent cabinets’ end panels into the two end panels of the corner. Screw using 1-1/16” wood screws. Place the two cabinets as one unit into the corner and fasten to the wall through the hanging rail of the two adjacent cabinets as previously described (See Illustration E). Install countertop support braces as shown on the wall at the 34-1/2” horizontal base cabinet level line.

WHEN USING BASE FILLERS, fasten the two adjacent cabinets to the filler by drilling through the end panel at hinge level of the cabinets into the base fillers. Screw together. Place the end panel into the corner as one unit and attach to the wall through the cabinet hanging rail as previously described. Now make sure all cabinets are plum and level, Shim where necessary and tighten all screws (See Illustration D). Install countertop support braces as shown on the wall at the 34-1/2” horizontal base cabinet level line.

STEP 8. Installation of the Next Cabinet

The remaining base cabinets are installed in the same manner. Using the two C-clamps, align end panels, drill and screw together as described in Step 5. Proceed around the room making sure all cabinets are plum and level, Shimming where necessary, then tighten all screws (See Illustration D).
STEP 1. Remove Existing Kitchen
Shut off all existing water, power, and utility lines. Remove existing appliances (stove, oven, refrigerator, sink, and dishwasher). It is best to move these out of the kitchen for easier access to the work area while the remodeling is being done. Remove old cabinets and countertops. Remove any moldings from the walls where cabinets are to be installed.

STEP 2. Uneven Floors & Walls
Some floors and walls have uneven (high or low) spots, which will affect the installation. It will be necessary to locate these uneven areas and shim or scorable cabinets in order to make the installation plumb, true, and square. Use the following procedures to identify your uneven areas.

FLOORS
Using a straight 2" x 4" and carpenter's level, find the high point of the floor (See Illustration A). Check all around the room within 24" of the wall where base cabinets will be attached. From the high point, mark a level horizontal line with a marker along the straight edge on the wall where the cabinets will be attached. This will be called the base level line. From the base level lines you just marked, measure up 34-1/2" and mark another horizontal line for the base cabinets and 84", 90", or 96" for the tall and wall cabinets (depending on the height of the tall and wall cabinets). The top of your base, tall, and wall cabinets will be located on these marks.

WALLS
Mark the outlines of all the cabinets on the wall to check actual cabinet dimensions against your layout to confirm that the kitchen design used will work (See Illustration B). Using a 2" x 4" and a carpenter's level, check the walls for uneven spots. Wall unevenness can cause cabinets to be misaligned resulting in rocking or misalignment of the doors and drawer fronts. At the point where these uneven spots intersect, high spots should be removed by scraping and sanding off excess plaster or sheetrock. Low spots should be shimmed with pieces of wood shims.

STEP 3. Finding the Studs
Locate the wall studs with the use of a magnetic stud finder or by tapping on the wall gently to find a "solid" sound. Verify the position of your studs by driving a small finishing nail into the wall. Find all around the room within 24" of the wall where base cabinets will be attached. From the high point, mark a level horizontal line with a marker along the straight edge on the wall where the cabinets will be attached. This will be called the base level line. From the base level lines you just marked, measure up 34-1/2" and mark another horizontal line for the base cabinets and 84", 90", or 96" for the tall and wall cabinets (depending on the height of the tall and wall cabinets). The top of your base, tall, and wall cabinets will be located on these marks.

STEP 4. Installation of the Corner Wall Cabinet
Nail a 1" x 2" wood furring strip with its bottom edge on the top or wall cabinet line that you previously marked. You must begin your installation in a corner. Measure from the corner to the first stud mark and transfer the measurement to the inside of the cabinet to be installed. Repeat this step for each and every stud. Now drill a 3/16" hole through the inside of the cabinet 1-1/2" down from the top and 1-1/2" up from the bottom. Raise the cabinet up into place against the 1" x 2" wood furring strip and support it underneath with a wood-t-brace made from scrap lumber (See Illustration C). Fasten the cabinet to the wall with 2-1/2" wood screws. Do not fully tighten the screws.

NOTE: When installing a blind wall cabinet, make sure the cabinet is pulled out from the wall the appropriate distance as called for in your kitchen plan. See Specifications Book for blind cabinet installation instructions.

STEP 5. Installation of the Next Wall Cabinet
Follow instructions in Step 4 to hang the next wall cabinet. Again, do not fully tighten the screws. Use two C-clamps, align the end panels and hold tightly together. Drill pilot holes at hinge level through the inside of the second cabinet's end panel and just barely into the end panel of the first cabinet. To minimize the visibility of screws, drill holes underneath the cabinet hinge plates. Tighten securely using 1-1/16" wood screws (See Illustration D). Then, after making sure both cabinets are plumb and level, shimming where necessary, tighten all screws securely to the wall. Now continue this procedure around the room. It is important to secure all cabinets together before shimming for plum and level. Only then should you screw the cabinets tightly to the wall.

STEP 6. Installing Fillers and Valances
Fillers are needed to take up odd dimensions when cabinets are installed next to a wall. They also allow clearance for doors and drawers to operate properly when turning a corner with a blind corner cabinet. A filler may have to be out to sit when used to take up an odd dimension next to a wall. Hold the filler in place, turn it over and on the back side make a pencil mark at the top and bottom where it should be cut. Join the two marks with a pencil line and saw along that line. Put the filler in place and drill a pilot hole at hinge level through the inside of the cabinet's end panels and into the filler. Attach filler to the adjacent cabinet by fastening together with three 1-1/16" wood screws (See Illustration E). Valances are installed in a similar manner.

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WHEN USING AN EASY REACH CORNER BASE, attach the adjacent cabinets to the carousel by drilling a pilot hole at hinge level through the inside of the adjacent cabinets' end panels into the end panels of the carousel. Screw using 1-1/16" wood screws. Place the three cabinets as one unit into the corner and fasten to the wall through the hanging rail of the two adjacent cabinets as previously described (See Illustration H). Install countertop support braces as shown on the wall at the 34-1/2" horizontal base cabinet level line.

WHEN USING BASE FILLERS, fasten the two adjacent cabinets to the filler by drilling through the end panel at hinge level of the cabinets into the base fillers. Screw together. Place the end panel into the corner as one unit and attach to the wall through the cabinet hanging rail as previously described. Now make sure all cabinets are plumb and level. Shim where necessary and tighten all screws (See Illustration I). Install countertop support braces as shown on the wall at the 34-1/2" horizontal base cabinet level line.

STEP 8. Installation of the Next Cabinet
The remaining base cabinets are installed in the same manner. Using the two C-clamps, align end panels, drill and screw together as described in Step 5. Proceed around the room making sure all cabinets are plumb and level, shimming where necessary, then tighten all screws (See Illustration J).
STEP 9. Countertop Installation
Carefully place new countertop on cabinets. Attach countertop by screwing through the cabinet i-beams. (See Illustration K).

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Trim molding is used to trim out cabinetry where cabinets meet an adjacent wall, soffit, or ceiling. Carefully measure and cut to proper length. When moldings meet at a 45-degree angle, use your miter box for a proper cut. Use small finish nails or a pin nailer to attach the molding to the face frame of the cabinet. (See Illustration L).

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