

# STUDIO FULL ACCESS CONSTRUCTION

DURABILITY WITH A MODERN FLAIR

## 1 BOX CONSTRUCTION

5/8" (15mm) thick industrial grade particleboard conforming to ANSI 208.1 and TSCA Title VI, faced with both thermally fused melamine and polyurethane coated overlays (for doors & drawer fronts, and for end panels respectively). Front face of cabinet edgebanded with 1mm PVC in door matching colors. Nailers, Stretchers, and Toe Kicks have a 3-dowel application, increasing the lateral strength of the overall cabinet.

## 2 END PANELS

5/8" (15mm) thick industrial grade particleboard conforming to ANSI 208.1 and TSCA Title VI, faced with polyurethane-coated material, matching the color pattern of doors and drawer fronts. End Panels are bore and dowel with glue joinery. Exterior matches door and drawer front finish color. Interior finish is white. End panels are not textured.

## 3 TOP/BOTTOM PANELS

5/8" (15mm) thick industrial grade particleboard conforming to ANSI 208.1 and TSCA Title VI. Exposed panels faced with polyurethane-coated material, matching the color of doors and drawer fronts. Top and bottom panels are not textured.

## 4 BACK PANEL

1/8" (3mm) thick fully captured back panel is dado glued and stapled to maintain squareness and structural rigidity. Interior surface faced with thermoplastic polymer top coat.

## 5 SHELVES

3/4" (18mm) thick particleboard with polyurethane-coated white laminate on both sides including matching edgeband for front face. Shelves are adjustable in all wall and base cabinets.

## 6 TOE KICK

5/8" (15mm) thick x 4-1/2" high industrial grade particleboard captured between end panels. Toe kick is recessed 3-15/16". Decorative toe kick overlays using 1/8" thick polyurethane-coated material, ordered separately.

## 7 CROSS SUPPORT STRETCHERS

5/8" (15mm) thick X 4-1/2" deep running the width of the cabinet, with polyurethane-coated white laminate on both sides and matching edgeband for front face. Additional stretcher positioned beneath drawers for base cabinets only.

## 8 DRAWERS & DRAWER GUIDES

German Engineered, made in the USA. Integrated drawer slide & drawer side with white baked-on epoxy finish. Self-closing feature with 60mm closing range. Built-in drawer front bumpers. Load capacity of 100 lbs. Sides are 1/16" thick metal. Drawer bottoms and backs are 5/8" industrial grade particleboard faced with polyurethane-coated white laminate. Assembly construction is machined & pressed into sides for precision fitment. Drawer base cabinets offer full-width drawers. Dummy fronts are provided for all non-drawer base cabinets. *Optional upgrades available*

## 9 HINGES

German engineered, made in the USA. Fully Concealed, 110 degree, 6-way adjustable clip-on with a stamped steel cup and hinge body. *Optional upgrade available*



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